

ULTRASONIC MULTIPLE BEAM TRANSMISSION USING SINGLE CRYSTAL TRANSDUCER

This invention relates to ultrasonic diagnostic imaging and, more
5 particularly, to ultrasonic imaging systems capable of transmitting multiple simultaneous
beams.

Ultrasonic diagnostic imaging systems are often preferred for medical diagnoses of organs such as the heart due to their ability to perform real time imaging. The real time capability enables ultrasound to capture the movement of the beating heart
10 and its valves, for instance. Blood flow can also be visualized in real time with ultrasound. To capture the motion of organs which are moving very rapidly such as a pediatric heart it is desirable to have a high frame rate which can image the motion smoothly. However, a limitation impeding high frame rates is the time required for a transmitted ultrasound wave to travel the required depth in the body and for the resultant
15 echoes to return to the transducer. Since such a transmit-receive cycle is necessary when scanning each line used to produce an image, the number of lines required for an image frame and the time required to gather the echoes for each line, generally a function of the desired image depth, can impose a limit on the frame rate of display. Several transmit and receive techniques have been developed in an attempt to overcome this
20 limitation. On the receive side, the reception of multiple lines from a single transmit beam will increase the frame rate, but can introduce artifacts related to the relation of each receive beam to the transmit beam center and can exhibit loss of spatial resolution. Display lines can be produced artificially by interpolating display lines between actual received lines. On the transmit side, attempts have been made to transmit multiple
25 beams simultaneously. A difficulty with simultaneous beam transmission is that the echoes from the multiple transmit beams are being received by the transducer simultaneously and must be clearly segmented or separated after reception. Efforts for dealing with this problem of cross-talk between multiple beams are described in the paper "Golay Codes For Simultaneous Multi-mode Operation In Phased Arrays," by B.
30 B. Lee and E. S. Furgason, published in the *Proceedings of the 1982 Ultrasonics Symposium* at page 821 *et seq.*, and in US Pats. 5,276,654 and 6,221,022. These publications suggest different coding schemes or aperture configurations for each beam

and transmitting the simultaneous beams at different focal regions. While these approaches improve the problem, the degree of separation of the echoes from each beam remains less than satisfactory. Accordingly it is desirable to augment or supplement these approaches with other solutions to the echo separation problem.

5 In accordance with the principles of the present invention, multiple beams are transmitted simultaneously using different frequency bands of a wide bandwidth transducer. In a preferred embodiment the wide bandwidth transducer is a single crystal transducer. The beams transmitted using the different frequency bands can be encoded so that the different codes can be separately distinguished upon reception. The use of
10 the different frequency bands can cause the coding scheme to be more nearly orthogonal and hence the different echoes from the multiple beams can be more fully separately distinguishable due to frequency division. By transmitting multiple beams at the same time, fewer transmit-receive cycles are needed to scan a given volume or area, and the frame rate of display can be improved.

15 In the drawings:

FIGURE 1 illustrates different frequency bands of a conventional transducer.

FIGURE 2 illustrates another approach for obtaining different frequency bands by means of a conventional transducer.

20 FIGURE 3 illustrates different frequency bands of a transducer constructed in accordance with the principles of the present invention.

FIGURE 4 illustrates in block diagram form an ultrasonic imaging system constructed in accordance with the principles of the present invention.

FIGURE 5 illustrates the filters of FIGURE 4 in greater detail.

25 FIGURE 6 illustrates the reception of a coded echo signal using a matched filter.

FIGURES 7a and 7b illustrate bandwidth and phase characteristics of a matched filter system.

30 FIGURES 8a and 8b illustrate bandwidth and phase characteristics of a mis-matched filter system.

FIGURE 9 illustrates the reception of a coded echo and subsequent compression of a coded echo.

FIGURES 10a-10c illustrate the benefit realized from the use of different Golay codes in a multi-pulse system.

Referring first to FIGURE 1, the passband 60 of a conventional PZT piezoelectric ultrasound transducer is shown. In this example the passband is shown 5 extending from 2 to 5 MHz. When a transducer such as one of this conventional design is to transmit two beams simultaneously it is desirable to frequency encode the beams using different frequency bands for the different beams so that the resultant echoes can be distinguished by their different receive frequencies. However it is also desirable for the transmit bandwidth of each beam to be broad so that the resultant received beams 10 exhibit good axial resolution. Thus, two different passbands 62 and 64 are used for the two different beams. While each passband is desirably wide so as to afford good axial resolution, it is also seen that the bands A and B of each of the passbands overlap each other to a considerable extent. This overlapping of the passbands can cause the received echoes to exhibit considerable cross-talk, where the echoes received from one beam in 15 one transmit direction will contain components from other transmit beams transmitted simultaneously in other directions.

One way to improve the cross-talk problem is to use passbands 66 and 68 as shown in FIGURE 2, where it is seen that bands A and B overlap only slightly in the center of the transducer passband 60. While this reduces the cross-talk problem, it also 20 results in a narrowing of the band of each transmit beam. This undesirably degrades the axial resolution of the received echo signals.

A solution to both problems in accordance with the present invention is shown in FIGURE 3. This is to use a transducer with a wide passband 70. In this example the passband 70 is shown extending from 1.5MHz to 6.5 MHz. This broad 25 passband 70 can be used by separate transmit beam passbands 72 and 74, each of which exhibits a relatively broad bandwidth for good axial resolution. The central overlap area of the two bands A and B is relatively small.

A preferred transducer to use for the multi-beam wide passband transducer is one that is made by a single crystal fabrication process. Examples of single 30 crystal transducers are those which are composed of PMN-PT and/or PZN-PT. For the purposes of the present invention, the term single crystal is used to denote oriented polycrystals in which the crystal comprises very few grains (all aligned in the same

direction), and single grain crystals in which the crystal comprises only a single grain of material. To fabricate these elements, chemical grade PbO, MgO, ZnO, Nb_2O_5 , and TiO_2 may be used to form PMN-PT and PZN-PT compositions. Once the compositions are formed, PMN-PT and PZN-PT single crystals may be grown using the Bridgman and 5 flux technique, and may be oriented via the Laue back reflection method. Next, the crystals may be sliced using an inter-dimensional (ID) saw parallel to the (001), (011), and (111) planes to approximately 1 mm in thickness.

From Table I, it can be appreciated that several different thickness/width cut orientations can be beneficially used in creating a wideband transducer. Due to the 10 particularly desirable properties obtained from single crystal wafers having <001> and <011> thickness orientations, these wafers represent the preferred orientations for crystals that may be used in constructing transducers. Once sliced, the wafers may then be lapped and polished. Gold coating may be applied to both surfaces of the wafers to form electrodes. The single crystal wafers may then be diced on a dicing saw into thin 15 slivers with various width orientation cuts. The slivers may then be poled and measured at room temperature.

After completing transducer material fabrication, the electromechanical properties of the various single crystal slivers may be evaluated. Table I lists the piezoelectric and dielectric properties for various slivers. As shown in the table, very 20 high effective coupling constants may be obtained for slivers ($k_{33}'=84\%$ to 90%) constructed in accordance with the above description.

TABLE I

Effective Coupling Constants and Dielectric Constants of PMN-PT and PZN-PT Slivers		
	Effective Coupling Constant (k_{33}')	Clamped Dielectric Constant (K)
PMN-PT 30-32% (rhombohedral)		
<001>/<010> _w	0.86 – 0.89	1400
<011>/<211> _w	0.90	1100
<011>/<522> _w	0.90	1100
<011>/<311> _w	0.90	1100
<011>/<110> _w 35 degrees	0.72	1100
PZN-PT 4.5% PT (rhombohedral)		
<001>/<010> _w	0.84 – 0.87	1100
PZN-PT 8% PT (rhombohedral)		
<001>/<010> _w	0.85 – 0.88	900

For one-dimensional (1D) transducer applications, the single crystal
5 elements may be diced into one-dimensional or quasi-one dimensional sliver shapes
where the length>height>width. Not only the thickness orientations, but also the width
orientations affect the electromechanical properties of the slivers. As illustrated in Table
I, the effective coupling constant (k_{33}' for slivers) replaces the longitudinal coupling
constant (k_{33} for bars) due to the clamping effect from the length dimension of the sliver.
10 By effectively selecting the thickness and width orientations, very high k_{33}' (from 0.70 to
0.90) for sliver samples can be obtained, which is very close to the k_{33} value of bar
samples.

Utilizing the large coupling constant k_{33} obtainable with such single
crystals of PMN-PT and PZN-PT, in conjunction with additional improvements such as
15 multiple matching layers, voltage biasing, and multiple-layer design, single crystal
transducers can be designed with extremely wide bandwidth. In particular, the additional
bandwidth achieved through the use of single crystal transducers provides a total
bandwidth which can be separated into different passbands for multiply transmitted
transmit beams. As will be understood by persons having ordinary skill in the art, this
20 additional bandwidth creates several application possibilities which either were not

possible with conventional transducers, or which were not nearly as useful due to the limitations of such transducers.

One disadvantage related to the use of PMN-PT and PZN-PT single crystals in manufacturing ultrasonic transducers concerns difficulty associated with 5 acoustic matching. The problem of acoustic matching can, however, be overcome through the use of matching layers. In particular, the utilization of multiple matching layers can effectively couple the acoustic energy from the transducer into the body, therefore improving the bandwidth significantly.

In this regard, an ultrasonic transducer comprising single crystal element 10 slivers of these materials may also includes multiple matching layers. A typical single crystal transducer may comprise a backing and an acoustic lens. Interposed between the single crystal slivers and the acoustic lens are, for example, three matching layers. The use of three such matching layers in combination with single crystal slivers render unexpectedly advantageous results in wideband ultrasonic transducer properties.

15 Table II illustrates modeled bandwidth data of PMN-PT single crystal transducers ($<001>_v / <010>_w$ or $<011>_v / <110>_w$ 50-75 degree cuts) with various numbers of matching layers. As shown in Table II, approximately 105% of a -6dB bandwidth was determined to be possible by using three matching layers.

TABLE II

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Statistic Bandwidth Data of Modeled PMN-PT Single Crystal Transducers with Multiple Acoustic Matching Layers			
Bandwidth	(-6 dB)	(-20 dB)	(-40 dB)
2 Layer Design:	95%	120%	160%
3 Layer Design:	105%	130%	160%
4 Layer Design:	113%	135%	165%

A typical wideband phased-array transducer was built with 80 active elements with an element pitch of 254 μ m. A single layer of PMN-PT single crystal ($<001>_v / <010>_w$, and $<011>_v / <110>_w$ 50-75 degree cuts) was used as the piezoelectric layer in 25 conjunction with three matching layers to improve acoustic impedance matching. A room-temperature vulcanized (RTV) acoustic lens was added in front of the matching

layers to obtain the acoustic focus. The transducer was integrated to an ultrasound imaging system as described below by way of a series inductor and a cable 6 feet in length.

The PMN-31% PT with sliver orientation of $<001>_t / <010>_w$ was used to build the transducer. The effective coupling constant (k_{33}') of the sliver was 0.88 and clamping dielectric constant, K , was 1,200. The PMN-PT single crystal plate ($<001>$ orientation) and matching layers were bonded together with epoxy and diced into a one-dimensional array. The thickness to width aspect ratio (t/w) of the sliver was about 0.5. More than 99% of the elements survived the transducer build. In the experiment, the center frequency was 2.7 MHz with -6dB band edges of 1.15 MHz at the low frequency side (low corner frequency) and 4.1 MHz at the high frequency side (high corner frequency). As a result, the total -6dB bandwidth for the transducer may be calculated as shown below.

$$15 \quad \%BW = 100 * \left(\frac{UpperCorner_f - LowerCorner_f}{Center_f} \right)$$

$$\%BW = 100 * ((4/1 - 1/15) / 2.7) = 109\%$$

The -20dB bandwidth was 130% for this transducer. The above data indicates that a very wide bandwidth (more than 100% of -6dB bandwidth) may be obtained in single crystal transducers with optimized electrical and acoustic design. The extra bandwidth achieved from multiple matching layer single crystal transducers can offer a wide range for division into passbands for multiple simultaneous transmit beams. Further details of the methods for manufacturing single crystal transducers may be found in US Pat. 6,425,869, the contents of which are hereby incorporated by reference.

Referring to FIGURE 4, an ultrasound system for operating a multiple beam transducer probe 10 in accordance with the principles of the present invention is shown in block diagram form. The probe 10 includes a single crystal array transducer 12 fabricated as discussed above. The probe is operated to simultaneously transmit two beams A and B which are steered in different directions θ_1 and θ_2 to interrogate targets T1 and T2. The term simultaneous, as used herein, means that a beam is transmitted prior to the completion of echo reception from a previously or concurrently transmitted

beam. The two beams may be transmitted using differently encoded transmit pulses which have been encoded with coding schemes such as FM chirp encoding, Golay codes, or Barker codes. The transmitted beams are transmitted under control of a transmit beamformer 26, which provides transmit pulses of the desired pulse characteristics and at 5 the appropriate times to the elements of the array transducer 12. Certain characteristics of the transmit beams may be selected by the system operator using a user interface 42. The characteristics selected by the user are input to a transmit waveform generator 28. The transmit waveform generator 28 may calculate and form the needed transmit pulses, or may select them from a pulse waveform library, or may forward control parameters 10 such as the bands and bandwidths of the beams (BW), the steering angles of the beams (θ), and any pulse coding used (Coding) to the transmit beamformer 26 which will use the parameters to produce the necessary pulse waveforms. In response to the transmitted beams, echoes are received simultaneously along each beam direction. The received echo signals are converted to digital samples by an A/D converter 14 for each 15 transducer element and coupled to respective channels of a multiline beamformer 16. In addition to the multiple lines A and B in different beam directions, each transmit beam can insonify multiple closely spaced receive lines if desired. Thus, for instance, with 4x multiline, the transmission of two beams can result in eight ($2*4=8$) multilines from a single transmit interval, thereby increasing the frame rate even further. The beamformer 20 20 produces two receive beams A' and B' in this example. These receive beams are filtered by matched filter 20 to compress the encoded echoes, thereby producing the desired receive beams A and B (and associated multilines of each beam, if produced by the beamformer). The received beams undergo signal processing in a signal processor 30 and image processing in an image processor 40 to produce a two or three 25 dimensional image which is displayed on a display 50.

Details of the filter 20 are shown in FIGURE 5. If the transmitted signals occupy completely separate bands within the passband of the transducer and within the dynamic range of the displayed signals, the echoes from unencoded transmit pulses may be separated simply by bandpass filtering, in which case the filter 20 comprises bandpass 30 filter A (22) and bandpass filter B (24). That is, coded transmit pulses are not needed, as the echoes are in completely separate passbands A and B. However, in many applications the designer will desire as broad a bandwidth as possible to maximize axial

resolution, and the passbands of the different beams will overlap. In such a case, the signal component from the first transmit beam that overlaps in frequency with another transmit beam will give rise to cross-talk in the received lines formed from the second transmit beam. Cross-talk manifests itself as ghosting artifacts or clutter in the receive lines. In this situation, where band pass filtering alone is not sufficient to separate the frequency contents of each transmit beam, coded transmit pulses are preferred and the output signals from the beamformer 16 are separated using matched filters 22 and 24. Bandpass filtering alone would produce beam A with some cross-talk "b" from beam B, and also would produce beam B with some cross-talk "a" from beam A, as shown in FIGURE 5. The received echo signals are thus processed by matched filter A (22) and matched filter B (24) to remove much of the cross-talk from each A and B signal.

As used herein the term "matched filter" refers to a filter which, for a given signal X, has an impulse response which is the time-reversal of signal X. An example of a matched filter 92 is shown in FIGURE 6. In this example the coded receive signal has a waveform in the time domain as illustrated by waveform 90. A matched filter for such a signal has an impulse response which is the time reversal of this signal, as illustrated by the waveform shown in the box 92. When the waveform 90 is processed by a filter of this characteristic, a compressed, unencoded pulse 94 is produced.

Typical amplitude and phase characteristics of a matched filter system are shown in FIGURES 7a and 7b. The first response characteristic 80 in FIGURE 7a is the amplitude response characteristic of a coded receive signal. A matched filter will have a matching amplitude response 82. As a result the filter output signal will exhibit an amplitude response characteristic 84. Since the filter is matched to the signal, all characteristics have a bandwidth extending from a to b.

The signal will also exhibit a phase response 102 as illustrated in FIGURE 7b. The matched filter will exhibit a complementary phase response 104. As a result the matched filter output signal will exhibit a linear phase response 106.

In some cases it may be desirable to enhance the axial resolution of the filtered output signal by trading off the signal-to-noise ratio for improved bandwidth. In such cases a mismatched filter may be used as illustrated by the response characteristics of FIGURES 8a and 8b. The received signal again has an amplitude response

characteristic 80 which extends between frequencies a and b as shown in FIGURE 8a. The mismatched filter will have a broader response characteristic 86 which is seen to extend between frequencies a' and b'. As a result the amplitude response 88 of the mismatched filter output signal will extend between frequencies a' and b'. The coded 5 receive signal will exhibit a phase response 102 as shown in FIGURE 8b. The mismatched filter will exhibit a closely complementary phase response characteristic 108. As a result the filter output signal will exhibit a substantially linear phase response 110 across the mismatched filter bandwidth. Due to the extended bandwidth of the mismatched filter the received signals will have a broader bandwidth providing improved 10 axial resolution but at the expense of a reduced signal-to-noise ratio. The passbands of the matched and mismatched filters can be time-variable if desired to follow the declining frequencies of echo signals received from greater depths during echo reception.

A coding scheme which provides an enhanced ratio of the main echo lobe to sidelobes is a Barker code. FIGURE 9 illustrates a received echo 120 from a coded 15 transmit pulse such as a Barker coded pulse.. After matched filtering the compressed echo 122 will exhibit an enhanced ratio of the main to side lobes as indicated by arrow 124. However Barker coded pulses remain susceptible to remaining range sidelobes as shown at 126 in the filtered output signal 122. If these artifacts are a problem they may be reduced by the use of Golay coded transmit pulses. Golay codes are chosen paired 20 complementary pseudo-random codes which exhibit the property that when the autocorrelation functions of two associated codes are added, the range sidelobes cancel (MJE Golay, "Complementary Series," IRE Trans. on Info. Theory, Vol. IT-7, No. 4, pp. 82-87, April, 1961.) For example, FIGURE 10a illustrates a first transmit pulse 130 which is encoded by a first Golay code #1. The coded pulse is transmitted and an echo 25 received which, after decoding, exhibits a main lobe 132 and a sidelobe 133. A second transmit pulse 130 of the same form as the first pulse is encoded by a second Golay code #2 and transmitted. After filtering the received echo will exhibit a main lobe 134 and a sidelobe 135. As a result of the complementary coding the range sidelobes 133 and 135 are the complements of each other such that, when combined, they cancel, resulting in a 30 final received signal 136 from the two coded transmissions. The final received signal is seen to be free of the canceled artifact. Golay codes, however, will generally not exhibit as favorable a main-to-side lobe ratio as will Barker codes, so the choice of coding

schemes will be chosen by the designer in consideration of the most desirable attribute needed.

In a constructed embodiment of the present invention, the frequency separation provided by the wide bandwidth transducer can be expected to provide cross-talk reduction in the simultaneously received beams on the order of 10-15 dB. The use of a coding scheme for the transmitted pulses can provide another 10-12 dB of cross-talk reduction. Beamforming, which steers the spatially separated transmit and received beams, can be expected to provide another 10-15 dB of cross-talk reduction. As a result the ghosting of artifacts from one beam into another can be reduced by up to 30-42 dB by employing all three cross-talk reduction techniques while still affording good axial resolution in the simultaneously transmitted and received beams.

It will be appreciated that, while simultaneously transmitted beams are often not preferred in two dimensional imaging, three dimensional imaging applications will benefit from simultaneously transmitted beams, as such a transmit scheme can reduce the volume acquisition time and thereby improve the volume frame rate of display.